Adsorption of phosphate in water on a novel calcium hydroxide-coated dairy manure-derived biochar

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ABSTRACT

The present study investigated a novel calcium hydroxide-coated dairy manure-derived biochar (Ca-BC) for adsorption of phosphate from water and dairy wastewater. The Ca-BC showed much higher adsorption of phosphate than that of dairy manure-derived biochar. The Ca-BC possessed mainly the calcium hydroxide and various functional groups resulting in high reactivity between phosphate and calcium hydroxide in the Ca-BC. The adsorption of phosphate onto Ca-BC followed pseudo-second order kinetic and Freundlich isotherm models indicating chemisorptive interaction occurred on energetically heterogeneous surface of Ca-BC. The maximum adsorption capacity of the Ca-BC was higher than those of iron oxide and zinc oxide-coated biochars, but lower than those of CaO- and MgO-coated biochars. However, the Ca-BC showed high reactivity per surface area for adsorption of phosphate indicating importance of surface functionalization of biochar. On the other hand, the adsorption of phosphate in dairy wastewater on Ca-BC was lower than that in water owing to competition between other anions in wastewater and phosphate. Overall, the Ca-BC would be a low cost and effective adsorbent for recovery of phosphate from water and wastewater.

Keywords: Adsorption, Biochar, Calcium hydroxide-coated biochar, Dairy wastewater, Phosphate

1. Introduction

Use of phosphate for agricultural systems has increased with growing demand of food production over the past decades [1, 2]. However, when excessive phosphate in wastewater and agricultural systems is not properly treated and released to various water bodies, it often causes serious algal blooms and eutrophication in water [3, 4]. In contrast, there has been increasing demand for recovery of phosphate from wastewater and agricultural run-off since the major sources of phosphate fertilizers have been limited [4-6]. Thus, effective removal and recovery of phosphate from various wastewater and agricultural run-off is an urgent need to be developed.

Various methods for removal of phosphate from wastewater have been explored, including biological method, chemical precipitation, electrochemical process, coagulation, membrane separation, and adsorption [7-11]. Biological phosphate uptake often fluctuates with operating and growth conditions [4] while chemical precipitation and coagulation are hindered by their high chemical consumption, low recovery efficiency, and excessive production of chemical sludge [5]. Electrochemical process is restricted by limited capacity for wastewater treatment containing multiple anionic compounds and the need to replace electrodes frequently [6, 7].

Recently adsorption of phosphate on biochar has received increasing attention as biochar could be a low-cost and effective adsorbent for removal of phosphate in water and wastewater [12-19]. To date the biochar-based adsorption of phosphate has used the raw and metal oxide-coated biochars derived from lignocellulosic biomass [11, 19-24]. The raw biochars from various lignocellulosic biomass have shown limited adsorption capacities for phosphate due to lack of effective interactions with phosphate [3, 19]. On the other hand, the metal oxide-coated lignocellulose-derived biochars such as CaO and MgO-coated biochars revealed high adsorption capacities of phosphate (i.e., 1-110 mg phosphate per g of biochar) (Table 1) [22-29]. For instance, Liu et al. [22] reported the high adsorption of phosphate on Ca-imregnated ramie-derived biochar while Fang et al. [30] found the...
Table 1. Removal of Phosphate in Water Using Metal-coated Biochars Derived from Various Feedstocks

<table>
<thead>
<tr>
<th>Feedstocks [Ref.]</th>
<th>Pyrolysis conditions</th>
<th>Metals on biochar</th>
<th>Max. adsorption (mg P/g biochar)</th>
<th>Adsorption/area (mg P/m² biochar)</th>
<th>Adsorption isotherm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reed grass [25]</td>
<td>600°C, 1 h</td>
<td>Magnesium oxide</td>
<td>110</td>
<td>0.64</td>
<td>Langmuir</td>
</tr>
<tr>
<td>Wood chips [26]</td>
<td>500°C, 2 h</td>
<td>Iron oxide</td>
<td>3.2</td>
<td>0.29</td>
<td>Langmuir</td>
</tr>
<tr>
<td>Orange peel [23]</td>
<td>700°C, 6 h</td>
<td>Iron oxide</td>
<td>1.2</td>
<td>0.06</td>
<td>Langmuir</td>
</tr>
<tr>
<td>Bamboo [24]</td>
<td>400°C, 1 h</td>
<td>Montmorillonite</td>
<td>105</td>
<td>5.3</td>
<td>Redlich-Peterson</td>
</tr>
<tr>
<td>Coir pith [27]</td>
<td>700°C, -</td>
<td>Zn oxide</td>
<td>5.1</td>
<td>-</td>
<td>Langmuir</td>
</tr>
<tr>
<td>Ramie stem [22]</td>
<td>500°C, 2 h</td>
<td>Calcium oxide</td>
<td>105</td>
<td>7</td>
<td>Langmuir</td>
</tr>
<tr>
<td>Bamboo [28]</td>
<td>-</td>
<td>Iron oxide</td>
<td>4.1</td>
<td>-</td>
<td>Freundlich</td>
</tr>
<tr>
<td>Crab shell [29]</td>
<td>600°C, 2 h</td>
<td>Calcite</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dairy manure [this study]</td>
<td>Impregnation of Ca at ambient condition</td>
<td>Calcium hydroxide</td>
<td>13.6</td>
<td>4.9</td>
<td>Freundlich</td>
</tr>
</tbody>
</table>

Efficient adsorption of phosphate on Ca-Mg loaded corn cob-derived biochar. Dai et al. [29] also showed the high phosphate adsorption of calcite-rich biochar made from crab shells. Despite high adsorption capacities of CaO- and calcite-coated biochar for phosphate, the preparation of these biochars required high energy for pyrolysis and calcination at high temperature [22, 29, 30].

To the best of our knowledge, this is the first report to use a calcium hydroxide-coated dairy manure-derived biochar (Ca-BC) for effective adsorption of phosphate from dairy wastewater. This study used the dairy manure-derived biochar (raw BC) for adsorption of phosphate in water while most of raw BC have been used for removal of heavy metals, ions and pesticides [31, 32]. Others' studies prepared the CaO- and calcite-coated lignocellulose-derived biochar using high energy-consuming processes such as pyrolysis or calcination of calcium-impregnated biochar at 500-900°C [22, 29]. However, in this study the Ca-BC was prepared by the low energy-consuming processes combining wet impregnation of calcium ions to biochar at ambient temperature followed by mild drying of biochar (please see the methods section for the detailed procedures).

Thus, this study presents the physical and chemical properties of Ca-BC and its adsorption characteristics via adsorption isotherm and kinetic models. Possible mechanisms associated with the adsorption of phosphate on the Ca-BC are addressed. Furthermore, the adsorption of phosphate in real dairy effluents on the Ca-BC was conducted to understand the impact of wastewater components on the adsorption efficiency of phosphate.

2. Materials and Methods

2.1. Biochar and Chemicals

The raw BC was obtained from Professor Sergio Capareda at Texas A&M University (College Station, TX). As described by Nam et al. [33], it was produced by gasification of dairy manure at 500°C. K2HPO4, CaCl2, Ca(OH)2, CaO, and SiO2 were purchased from Sigma-Aldrich (St. Louis, MO, USA) [33]. The Hach kits for phosphate measurement were purchased from Hach Inc. (Loveland, CO, USA).

2.2. Preparation and Characterization of Ca-BC

The Ca-BC was prepared by using the method modified from those for coating of iron onto biochar and activated carbon at ambient conditions as Kan and Huling [34] and Samsuri et al. [35] reported. For impregnation of calcium ions onto raw BC under ambient conditions, 20 g of raw BC was stirred with 400 mL of 2 M CaCl2 solution for 1 d at 25°C. While the calcium ions from CaCl2 solution were fully mixed with the raw BC, they were reacted with the hydroxyl groups of raw BC to make calcium hydroxide on the raw BC as seen in Eq. (1):

\[
\text{Ca}^{2+}(\text{aq.}) + \text{OH groups on the raw BC} \leftrightarrow \text{Ca(OH)}_2(\text{s.}) \text{ on the Ca-BC}
\]

After that, the raw BC coated with calcium hydroxide was separated by centrifugation (x 4,000 g, 30 min) and placed to an oven for drying at 105°C for 12 h.

The scanning electron microscopy (SEM) images were obtained with Hitachi HT7700 field emission scanning electron microscope (10 kV). Powder X-ray diffraction (XRD) patterns of the powered sample were performed on a Bruker D8 Discover (Bruker, Billerica, MA, USA) with a Cu Ka radiation source. The measurement of specific surface area was performed using a Quantachrome NOVA 2000e Surface Area and Pore Size Analyzer (BET). For each analysis, 0.1 to 0.5 g of dry sample was placed in a bulb cell under the parameters described in the manual instruction. The elemental analysis of dairy manure and raw BC was conducted by Robertson Microlit Laboratories (Ledgewood, New Jersey).

The values of pH at point of zero charge (pH, pzc) for the raw BC and the Ca-BC were determined using a modified method described in previous study [36]. 0.2 g of dry biochar sample and 20 mL of 0.1 M KCl solution were mixed in different 50 mL
polypropylene centrifuge tubes. The initial pH of the mixture solution was adjusted to the range of 1.2-10 using either 1 M HCl or 1 M NaOH solutions. Each tube was vigorously agitated in a shaker for 24 h at ambient room temperature. After that, the suspensions were settled down and the final pH was measured immediately. The differences between final and initial pH values (ΔpH) were calculated and plotted against the initial pH values. Therefore, the initial pH at which ΔpH is zero is the pH, PZC.

The surface functional groups of biochar samples were examined with a Bruker Vertex 70 Fourier-transform infrared spectroscopy (FT-IR) using the DRIFTS method. A dry biochar was ground to a fine powder in a mortar and pestle. Approximately 20 mg of the powdered sample was mixed with 45 g potassium bromide (KBr) and then transferred to a small vessel and placed in the instrument. A KBr background was analyzed prior to sample analysis. Each sample was scanned 1,200 times to minimize sample noise. Wavenumber was measured in the range from 600 to 4,000 cm⁻¹. The samples were analyzed five times and the average of the five analyses was used as the result. The instrument was purged with CO₂-free air from a CO₂ adsorber for 30 min between each analysis. All experiments were carried out at least in triplicate.

To analyze leaching of cations from the biochars, 0.1 g of raw BC or Ca-BC were added to 0.02 L of DI water at ambient pH and stirred at 150 rpm for 72 h. Various cations such as Ca, Mg, and Fe ions in the leachate solution were analyzed using an ion chromatograph (IC) (Dionex Aquion, Thermo scientific, MA, USA). In addition, the leachate solutions containing the cations from raw BC and Ca-BC were stirred with the phosphate solution under the same conditions as the above adsorption experiments (initial phosphate of 30 ppm, ambient pH, 150 rpm, 72 h). The removal of phosphate in the leachate solution after 72 h was evaluated and indicated any possible reactions between phosphate and cations in water during the adsorption experiments.

2.3. Adsorption of Phosphate in Water onto Raw BC and Ca-BC

The phosphate adsorption capacities of the raw BC and the Ca-BC were evaluated by vigorously stirring 0.1 g biochar with 0.02 L of 30 mg/L phosphate in a DI water at ambient pH adjustment (initial pH of 8.5) for 72 h. After 72 h adsorption, the aqueous samples were used for measuring phosphate concentration after centrifuging the slurry samples from the flasks with each biochar. The adsorption experiments were conducted at least in triplicate.

2.4. Effects of Solution pH on Adsorption of Phosphate onto Ca-BC

The effects of solution pH on adsorption of phosphate were also investigated by vigorously mixing 0.1 g biochar with 0.02 L of 30 mg/L phosphate in a DI water with the initial pH of solution from 3 to 8.5 for 72 h. The adsorption experiments for pH effect were conducted at least in triplicate.

2.5. Adsorption Isotherms and Kinetics Experiments

The batch experiments for adsorption isotherm were conducted by suspending 5-400 mg of the Ca-BC in a series of flasks containing 0.02 L of 30 mg/L phosphate solutions in a DI water at 20°C. The initial pH of phosphate solution with the Ca-BC (pH of 8.5) was not adjusted during the adsorption experiments. The adsorption experiments were carried out by shaking at the constant speed (200 rpm) at 20°C for 72 h to ensure equilibrium was reached. The post-adsorption phosphate solution was sampled after equilibrium in replicate and analyzed. The differences between initial and final concentrations were used to calculate the mass of phosphate adsorbed to the Ca-BC. The Langmuir, Freundlich and Temkin isotherm models were used to interpret the isotherm experimental data.

The adsorption kinetics was also investigated by vigorously stirring 0.1 g of the Ca-BC and 0.02 L of 30 mg/L phosphate solution at pH 8.5 at 20°C. The aqueous samples were taken at a regular interval for 6 h. The experimental results were fitted to the adsorption kinetic models including pseudo-first order, pseudo-second order, Elovich models. A trial and error procedure were performed using the solver function in Microsoft Excel to minimize the sum of squared errors which was the sum of squared errors (SSE, (q, measured – q, calculated)²). In addition, Chi-square (χ², the sum of the squares of the differences between measured data (q_m) and calculated data (q_c)) was also calculated by Eq. (2) [37].

\[ \chi^2 = \sum \frac{(q_m - q_c)^2}{q_c} \]  

(2)

Mathematical equations of adsorption isotherms and kinetics models were listed in Table S1.

2.6. Adsorption of Phosphate onto Ca-BC in Real Dairy Wastewater

The lagoon effluents from the dairy farm at Southwest Dairy Research Center at Tarleton State University in Stephenville, Texas (Tarleton dairy farm, hereafter) were taken and fed to the glass flasks containing the Ca-BC to figure adsorption of phosphate, chemical oxygen demand (COD) and total nitrogen. The adsorption of total phosphate, total nitrogen and COD onto the Ca-BC were investigated at ambient conditions by stirring 0.1 g Ca-BC and 20 mL dairy wastewater in 50 mL flasks for 72 h. The adsorption experiments were conducted at least in triplicate. Also, various cations such as Ca, Mg and Fe ions and anions such as sulfate, chloride, nitrate, and fluoride in the real dairy wastewater were analyzed using an IC.

2.7. Analytical Methods

The liquid samples from adsorption experiments were filtered through 0.22 μm membrane. Total nitrogen, total phosphate and COD were analyzed by using Hack kits (Loveland, CO, USA).

The removal efficiency (RE%) of phosphate in water was evaluated by using Eq. (3):

\[ \text{RE} = \frac{C_i - C_f}{C_i} \times 100 \]  

(3)
The adsorption capacity (Q) for phosphate was also calculated by Eq. (4):

\[
Q = \frac{(\text{Initial concentration of phosphate in water} - \text{final concentration of phosphate in water}) \times \text{volume of water}}{\text{amount of biochar}}
\]

(\(Q: \text{mg of phosphate adsorbed onto the biochar, initial concentration of phosphate: mg of P per L of solution at } t = t_0, \text{final concentration of phosphate: mg of P per L of solution at } t = t_f\))

3. Results and Discussion

3.1. Preparation and Characterization of Ca-BC

The SEM images of raw BC and Ca-BC present the structures of these biochars, respectively (Fig. S1). The images exhibited that the Ca-BC had the calcium aggregates deposited on the surface of biochar while the raw BC showed mostly the irregular pores with different sizes and little aggregates. The EDX analysis of Ca-BC revealed strong peak for Ca compared with the raw BC ensuring the presence of abundant calcium on the surface of Ca-BC (Table S2). The XRD patterns of Ca-BC showed that the diffraction peaks at \(2\theta = 26, 50\) (for SiO\(_2\)), 33, 46 (for calcium hydroxide [Ca(OH)\(_2\)], and 54, 64 (for CaO) in Fig. 1. The major peak at \(2\theta = 33\) in Fig. 1 indicated the calcium hydroxide was dominated in the Ca-BC compared with that in the raw BC which would play a key role for enhancing adsorption of phosphate via surface complexation. Fig. 2(a) shows the FT-IR analysis of raw BC and Ca-BC. Both raw BC and Ca-BC had Si-O-Si stretching (452 cm\(^{-1}\)), C-O stretching vibration (1,049 cm\(^{-1}\)), carbonate group (CO\(_3^{2-}\); 1,419 cm\(^{-1}\)), bending vibration of absorbed H\(_2\)O (1,641 cm\(^{-1}\)), and symmetric and asymmetric stretching of O-H (3,000-3,690 cm\(^{-1}\)) [22, 38-41]. The Ca-BC before adsorption had more intensive peaks for symmetric and asymmetric stretching of O-H than those of the raw BC which indicated more O-H of Ca(OH)\(_2\) generated during the preparation of Ca-BC. However, the Ca-BC after adsorption had little O-H and reduced C-O stretching vibration because of Ca(OH)\(_2\)-phosphate and C-O-phosphate complexation.
Within the pH range of 1.2-10, the pH at point of zero charge (pH_{pzc}) for the raw BC and the Ca-BC were 9.5 and 8.7, respectively (Fig. 2(b)). It indicated the Ca-BC would be neutral or slightly positively charged at the pH of 8-9 (typical pH of lagoon effluents in dairy wastewater treatment). It would result in effective precipitation and surface deposition of phosphate onto the surface of Ca-BC rather than electrostatic interaction of phosphate and the Ca-BC.

The Ca-BC had the BET surface area (2.6 ± 0.1 m²/g) which was lower than that of the raw BC (6.3 ± 0.5 m²/g) due to clogging of pores in the raw BC with calcium hydroxide aggregates during the coating of calcium onto the raw BC. This result was quite similar to drastic reduction of surface area in activated carbon after coating metals on activated carbon [34]. Further study would need to enhance the dispersion and deposition of calcium on biochar to prevent blockage of pores and reduction of surface area in biochar.

The elemental analysis presented that the raw BC and the Ca-BC had similar compositions of elements except higher calcium content in the Ca-BC (Fig. S2).

### 3.2. Adsorption of Phosphate on Raw BC and Ca-BC

The Ca-BC showed much higher adsorption of phosphate (89% removal) than that by the raw BC (23% removal) as given in Fig. 3. It was thought that the Ca(OH)₂ in the Ca-BC facilitated highly efficient surface reaction with phosphate, which was consistent with the high reactivity of phosphate and Ca(OH)₂ in the biochar reported by Dai et al. [29]. The calcium hydroxide, Ca(OH)₂, on the biochar would rapidly react with phosphate in water to make Ca-phosphate complexation (Ca₁₀(PO₄)₆(OH)₂ or CaHPO₄, please see Eq. (5) and (6)) [42-44].

$$\begin{align*}
5\text{Ca(OH)}_2 (s.) & \text{ on the Ca-BC} + 3\text{H}_3\text{PO}_4 (aq.) \leftrightarrow \quad 1/2\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2 (s.) \text{ on the Ca-BC} + 9\text{H}_2\text{O} & (5) \\
3\text{Ca(OH)}_2 (s.) & \text{ on the Ca-BC} + 3\text{H}_3\text{PO}_4 (aq.) \leftrightarrow \quad 3\text{CaHPO}_4 (s.) \text{ on the Ca-BC} + 2\text{H}_2\text{O} & (6)
\end{align*}$$

However, the raw BC led to the low adsorption of phosphate owing to lack of functional groups associated with adsorption of phosphate.

The solution pH influenced adsorption of phosphate on the Ca-BC in this study. Phosphate has three values of pKₐ (2.1, 7.2 and 12.7) and has differently charged functional groups at different pH ranges. The pH of phosphate solution affects adsorption in that it governs the degree of ionization in phosphate as below: [20]

$$\begin{align*}
\text{H}_3\text{PO}_4 & \rightarrow \text{H}^+ + \text{H}_2\text{PO}_4^- \quad \text{pK}_{a,1} = 2.1 \\
\text{H}_2\text{PO}_4^- & \rightarrow \text{H}^+ + \text{HPO}_4^{2-} \quad \text{pK}_{a,2} = 7.2 \\
\text{HPO}_4^{2-} & \rightarrow \text{H}^+ + \text{PO}_4^{3-} \quad \text{pK}_{a,3} = 12.7
\end{align*}$$

Their predominant species are H₃PO₄ at pH < 2.1, H₂PO₄⁻ at 2.1 < pH < 7.2, HPO₄²⁻ at 7.2 < pH < 12.7, and PO₄³⁻ at pH > 12.7, respectively based on the solution pH and pKₐ of phosphate in Eqs. (7)-(9). Since the pH, pZC value of the Ca-BC was 8.7, the surface charge of the Ca-BC was protonated (i.e., positive charge) when the solution pH was lower than their pH, pZC otherwise it was the negative.

At the pH range (2.1-8.7), phosphate molecules (H₂PO₄⁻) have electrostatic attraction with positive charge of the Ca-BC. On the other hand, at pH between 8.7-12.7, phosphate molecules (HPO₄²⁻) have electrostatic repulsion with negative charge of the Ca-BC. It indicated that electrostatic attraction would serve as the main interaction between the positively charged surface of the Ca-BC and the negatively charged phosphate species at low pH while the precipitation and surface deposition of phosphate would serve onto the Ca in the biochar at high pH. However, when adsorption of phosphate onto the Ca-BC were investigated in the initial pH range of 3 to 8.7, the adsorption increased with increase of the initial solution pH by a factor of 2.4 [42.5% removal at pH 3 and 100% removal at pH 8.5] (Fig. 4). Therefore, the results indicated that the precipitation and surface deposition at high pH

![Phosphate removal efficiency](image1)

**Fig. 3.** Adsorption of phosphate onto raw BC and Ca-BC. Conditions: Initial phosphate, 30 mg/L, 0.02 L; raw BC and Ca-BC loading, 0.1 g; initial pH, 8.5; 72 h. The experiment was conducted in triplicate and error bars represent the 95% confidence interval.

![Phosphate removal efficiency](image2)

**Fig. 4.** Effect of pH on adsorption of phosphate on Ca-BC. Conditions: Initial phosphate, 30 mg/L, 0.02 L; Ca-BC loading, 0.1 g; initial pH, 8.5; 72 h. The experiment was conducted in triplicate and error bars represent the 95% confidence interval.
made significant contribution to effective adsorption of phosphate on the Ca-BC.

Similar to this result, Liu et al. [22] and Karageorgiou et al. [45] also showed that higher pH (i.e., 7-10) resulted in higher adsorption of phosphate on the Ca-impregnated biochar. In addition, the Ca-BC showed high adsorption of phosphate at pH of 8.5, which was close to the pH of lagoon effluents from Tarleton dairy farms. It suggests the Ca-BC would be suitable to treat the lagoon effluent from dairy farms without any adjustment of pH, which would save the costs for chemical addition. Table S3 shows the leaching of cations from raw BC and Ca-BC to water under the same conditions as the above phosphate adsorption experiments. The Ca-BC had negligible leaching of cations such as Mg, K, Na and Li, and low leaching of Ca. The leaching of Ca from the Ca-BC was approximately 3% of total Ca in the Ca-BC ensuring the Ca in the Ca-BC was quite stable during the adsorption experiments in this study. In addition, the removal of phosphate with the cations in the leachate solution was negligible when the leachate solution was stirred with the phosphate under the same conditions as the phosphate adsorption experiments. Therefore, these results indicated that the removal of phosphate during the adsorption experiments in Fig. 3 and Fig. 4 was mainly attributed to the adsorption of phosphate on the calcium hydroxide on Ca-BC.

3.3. Isotherms and Kinetics Analysis for Adsorption of Phosphate onto the Ca-BC

Freundlich, Langmuir and Temkin models have been used for describing adsorption phenomena in aqueous solutions [46]. Based on the $R^2$, SSE and $\chi^2$, the Freundlich model ($R^2 = 0.997$, SSE = 0.171, $\chi^2 = 0.043$) was the better-fitted one than Langmuir ($R^2 = 0.945$, SSE = 1.623, $\chi^2 = 0.623$) and Temkin ($R^2 = 0.975$, SSE = 0.548, $\chi^2 = 0.472$) models for adsorption of phosphate onto the Ca-BC (Fig. 5) [37]. The result indicates multi-layer adsorption of phosphate onto the Ca-BC. The isotherm parameters of Freundlich and Langmuir models for adsorption of phosphate on the Ca-BC at 20°C are summarized in Fig. 5. The maximum adsorption capacity of the Ca-BC ($q_m = 13.61$ mg/g) was higher than those with iron oxide and zinc-coated plant-derived biochars (3-5 mg phosphate/g biochar) [26-28], while it was lower than those with CaO- and MgO-coated biochars derived from plants (105-110 mg phosphate/g biochar) [22, 25], as summarized in Table 1. However, considering the Ca-BC was prepared via wet impregnation of calcium onto biochar at ambient temperature, application of the Ca-BC for adsorption of phosphate was found to be more economical than those using the CaO- and calcite-coated biochars via pyrolysis or calcination at 500-900°C [22, 29]. In addition, by counting on the phosphate adsorption capacity per surface area of biochar, the Ca-BC in this study showed the phosphate adsorption capacity (4.9 mg phosphate/m² biochar) which was comparable to those of CaO-biochar and (Al-Mg)-coated biochar (5.3-7 mg phosphate/m² biochar) and higher than those of iron oxide- and MgO-coated plant biochars (0.06-0.6 mg phosphate/m² biochar, Table 1). It indicates that the surface of the Ca-BC coated with calcium hydroxide in this study possessed high reactivity to enhance adsorption capacity of phosphate in water.

In order to understand the mechanism of adsorption process, pseudo-first order, pseudo-second order, and Elovich models have been used for kinetics of phosphate adsorption. Various studies reported the adsorption of phosphate onto metal-coated biochar followed either pseudo-first order or pseudo-second order kinetic model [22, 25, 30]. However, the phosphate adsorption by Ca-BC was found to follow pseudo-second order kinetic (Fig. 6) in this study. As shown in Table S4, the pseudo-second order kinetic model was the best fitted one with highest $R^2$ (0.974), lowest sum of squared error (SSE, 0.307) and lowest $\chi^2$ (0.377). It suggested that chemisorption interactions would be more dominant than physisorption [44, 47]. Besides, the O-H peak in the Ca-BC was
significantly reduced after adsorption of phosphate (please see the FT-IR results in Fig. 2(a)). The reduction of O-H groups in the Ca-BC after adsorption of phosphate could support the chemical precipitation of phosphate with Ca(OH)$_2$. However, thermodynamic analysis of adsorption and additional instrumental characterization (i.e., XPS, C-NMR) will help to understand more detailed mechanisms associated with adsorption of phosphate onto the Ca-BC.

3.4. Adsorption of Phosphate from Real Dairy Wastewater onto Ca-BC

The lagoon effluents from Tarleton dairy farm (Stephenville, Texas) were mixed with the Ca-BC in the glass flasks to assess the adsorption of phosphate and other contaminants such as COD and total nitrogen. The Tarleton dairy farm operates approximately 400 dairy cows and the dairy wastewater is treated by two lagoons as dairy manure is flushed by water into the lagoons. The lagoon effluents contained COD at 1,571 ppm, total nitrogen at 168 ppm and total phosphate at 45 ppm. The detailed characteristics of lagoon effluents are listed in Table S5.

The Ca-BC showed significant adsorption of phosphate from the dairy lagoon effluents (Fig. 7). The effective adsorption of phosphate in the lagoon effluents onto the Ca-BC was thought to be mainly due to strong interaction between calcium hydroxide, calcium oxide and phosphate as reported from others' studies [22, 29, 30]. The moderate adsorption of COD onto the Ca-BC indicated the organic contaminants in the lagoon effluents would be further removed by the Ca-BC due to hydrophobic and π-π interactions between organic contaminants and the carbon site of Ca-BC. However, there was poor adsorption of ammonium in the wastewater onto the Ca-BC due to the electrostatic repulsion between the surface in the Ca-BC and ammonium in the wastewater at pH of lagoon effluent (8.5 in this study).

However, the adsorption of phosphate in the lagoon effluent onto the Ca-BC was found to be lower than that in the DI water at the same conditions (Fig. S3). This would be explained that multiple anions (i.e., sulfate, carbonate, chloride, nitrate) abundant in the lagoon effluent could compete with phosphate for the adsorption onto the surface of Ca-BC as reported by Mazloomi and Jalali [48] and Constantino et al. [49]. The lagoon effluent used for the adsorption of phosphate in this work possessed 12.8 ppm of sulfate, 68.65 ppm of chloride, 1.57 ppm of fluoride and 8.51 ppm of nitrate. This result supports that various anions interfered the adsorption of phosphate in real wastewater. Further works will include detailed investigation for effects of multiple anions in dairy effluent on adsorption of phosphate onto the Ca-BC.

4. Conclusions

The Ca-BC was prepared via wet impregnation of calcium onto the raw BC under ambient conditions. The characterization of Ca-BC showed abundant calcium (mostly calcium hydroxide) attached onto the surface of biochar with limited surface area and various functional groups associated with calcium and phosphate. The Ca-BC revealed much higher adsorption of phosphate than that of raw BC due to high reactive interactions between calcium hydroxide and phosphate. Pseudo second-order kinetic and Freundlich isotherm models revealed the best fitted ones for the adsorption of phosphate onto Ca-BC indicating chemisorptive interaction occurred on surface of Ca-BC. The maximum adsorption capacity of Ca-BC reached 13.6 mg/g, which was higher than those of iron oxide and zinc oxide-coated plant-derived biochars, but lower than those of CaO- and MgO-coated plant-derived biochars. However, the Ca-BC showed high reactivity per surface area for adsorption of phosphate indicating importance of surface functionalization of biochar. While the Ca-BC led to higher adsorption of phosphate in the dairy wastewater with the increasing loading of biochar, its adsorption performance was found to be lower than that for phosphate in a DI water probably owing to competition of other anions (i.e., sulfate, carbonate, chloride) in wastewater with phosphate.

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